#### Standard Configuration

#### Engine

- ☐ G, S and B mode control
- □ 24V starter motor
- □ 30A alternator
- □ Air prefilter
- □ Dry type dual-element air filter
- □ Cylinder-type engine oil filter
- □ Cylinder-type fuel oil fine filter
- □ Fuel oil coarse filter
- □ Radiator with protective screening
- □ Radiator auxiliary water tank
- □ Fan aerofoil
- □ Isolated mounted engine
- □ Automatic idling system

#### Hydraulic system

- Control valve with main overflow valve
- □ Spare oil port of control valve
- □ Oil suction filter
- □ Return oil filter
- □ Pilot filter

#### Slewing platform of superstructure

- □ Fuel oil level sensor
- □ Hydraulic oil level gauge
- □ Tool kit
- □ Slewing parking brake
- ☐ Grease bucket holder
- Counter weight

#### Alarm system

- ☐ Engine oil pressure too low
- □ Fuel oil level too low
- Coolant temperature too high
- □ Air filter restriction
- □ Engine racing
- Voltage too low
- □ Voltage too high

#### Cab

- □ Sound-proof steel-structure cab
- □ Reinforced light-color glass window
- □ 4 silicone oil rubber damper supports
- □ Openable front wall upper window and □ left side window □
- □ Emergency exit on rear window
- Wiper with washer
- Adjustable tilting seat with adjustable armrest
- □ AM-FM radio with digital clock
- □ Foot rest and floor mat
- Loudspeaker
- □ Seat belt and fire extinguisher
- Cup holder and reading lamp
- □ Ashtray and escape hammer
- □ Cigar lighter
- □ Pilot controlled cut-off lever

#### Air conditioning system

Dual-purpose air conditioner

#### Instruments of monitoring system

- □ Liquid crystal control monitor
- □ Failure diagnosis and alarm system
- □ Hour meter and fuel tank oil level gauge
- □ Engine coolant temperature

#### Traveling body of undercarriage

- Traveling parking brake
- Traveling motor guard plate
- ☐ Grease filler cover plate on traveling beam
- Hydraulic tensioning device of tracks
- Bolted driving wheel
- □ Reinforced track
- □ 400mm triple bulging track shoes

Thrust wheel and carrier wheel

Bottom cover plate

#### Front-end working device

- □ Flange pin
- □ Welded connecting rod
- All bucket pins are equipped with dustproof seal ring
- □ All-welded box-type boom
- □ All-welded box-type bucket rod

#### Others

- Dual battery
- □ Lockable front/rear engine hoods
- □ Lockable fuel oil filler cap
- Left/right armrest box
- Traveling direction sign on traveling carriage
- Working lamp



Rated power
36kW/2100rpm
Total weight
5780kg

Bucket capacity
 0.1~0.28(0.21m³)



Fully upgraded newgeneration excavator





Shanghai SANY Heavy Machinery Co., Ltd. Address:Shanghai SANY Heavy Machinery Industrial Park, Ping'an Town, Fengxian District, Shanghai City, China www.sany.com.cn



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# Energy Efficiency Value Leader

New-generation SY55G Hydraulic Excavator

# **Selling Points**

SY55C is a star product of mini-excavator of SANY and ranks the first place in market share of single model in 4 continuous years. Accumulative sales amount over ten thousand units. New-generation SY55C hydraulic excavator features "high reliability, excellent performance, safe & environmental-friendly and comfortable & convenient".



High reliability

**Excellent** performance



environmentalfriendly

Comfortable & convenient

# **High reliability**

#### Highest reliability in the industry

#### Reliability

• SY55C is improved on aspects of structural member reinforcement and low failure rate etc. Overall reliability leads in the industry.



## o Top-ranking core configuration

#### **Core configuration**

- Isuzu engine meeting emission standard national III exclusively for SANY could ensure the operating reliability of the machine under severe conditions.
- Rexroth main pump, Rexroth main valve and hydraulic components from world famous brands ensure high reliability of hydraulic system.
- Reinforced structural members with brand-new design have longer service life.
- The total weight is much larger than that of other companies and the stability is higher.



Engine Hydraulic pump



Traveling motor Slewing motor Multitandem valve

# o More powerful energy

#### Power system

- Ultra-light power engine exclusively for SANY: Power margin is sufficient, and service life is extended by over 10%.
- New-type parallel radiator: Coolant temperature is  $3-5^{\circ}$ C lower than the competitor and hydraulic oil temperature is  $7-10^{\circ}$ C lower than the competitor.
- External-mounting fuel filter: It has high capacity and strong assimilative capacity, and is equipped with ultra-large capacity dual oil-water separator.
- Air prefilter + dual air filter element could ensure sufficient and clean air and reduce the wear of cylinder components.





Standard configuration prefilter



Dual air filter element



External-mounting fuel filter



Ultra-large parallel radiator

# o Durable structural members

#### Boom

- Rear support and center support of the boom adopt forgings for avoiding concentrated local welding stress and improving the durability
- Key positions are enveloped with fortified steel plate for severe working conditions.



#### Arm

- Rear support is made of forgings for avoiding concentrated local welding stress and improving the reliability.
- With wear-resisting plate on front end, the service life of bucket rod is extended.



#### **Bucket**

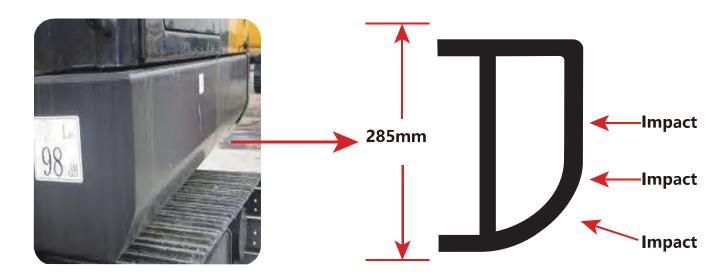
- It is reinforced bucket for rocks and is fitted with wear-resisting steel plate at the bottom so that the strength of bucket is improved.
- With secondary arc shape of optimized design, the digging resistance and the wear of sand and rock against the bucket body when digging so that it saves energy and is more durable.



# o Durable structural members

#### **Platform**

- High-strength slewing platform.
- D-shaped large-section side beams are more secure, can survive higher external impact and improves the decorous feeling of complete machine.



## **Structural analysis**

• Through professional CAE analysis, optimize the structure and reduce stress concentration; consequently mean service life of working device is extended by 30%.



# o Efficient and energy saving hydraulic system

#### Undercarriage

- Complete hydraulic buffer system minimizes the internal impact of hydraulic system.
- With performance test of 30,000 times and market verification of 50,000 units, the operating stability of complete machine is improved and product life is extended significantly.



# o Complete research, development and test system

#### **Test system**

- Complete research, development and rest system is the strong backup for excellent performance.
- It has established complete machine endurance test center with full functions. Each model of excavator must be subjected to over 2,000h field excavating test.
- Important parts and components like working device, cab and hydraulic components etc. must be subject to fatigue test over 800,000 times.











# o Leading manufacturing technology

#### Manufacturing technology

- Leading manufacturing technology is a reliable guarantee for producing excellent products.
- SANY has RGV assembling line and full-automatic welding robots, and possesses high-precision machining equipment and precise machining center.
- SANY's manufacturing and assembling lines won five-star national site in 2013 and national quality award in 2014.











# **Excellent performance**

#### o More powerful

#### **Engine**

• Energy-saving environmental-friendly engine exclusively for SANY.

Isuzu engine exclusively for SANY



#### Advantages of Isuzu engines:

engines exclusively for SANY are widely used and well recognized by the customers.

It is sturdy, durable and fuel-saving, is fitted with low-cost spare parts and is

It is sturdy, durable and fuel-saving, is fitted with low-cost spare parts and is convenient for maintenance. It should be the first choice for the excavator.

# o Higher efficiency

#### **Efficiency Wins**

- Brand new intelligent dual-core controller.
- Perfect matching of engine and hydraulic pump

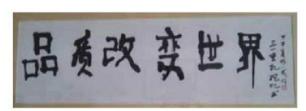


#### O More perfect operation

#### **Load-sensitive**

• SANY utilizes load-sensitive system which features higher operating efficiency, better control performance, excellent leveling capacity and outstanding microoperation performance and is capable of providing almost perfect operating feeling.





**Calligraphy work by SY55C** 

Advantages of load-sensitive system:
Think what you desire, just like your hands!

#### Higher digging force

#### Stronger

• With more force than the competitor product of same tonnage, it is easier to excavate hard pan and makes excavation easier.



# Safe and environmentalfriendly

# o Safety configuration of national standard

#### Safety certification

- Meet safety standard of many regions including China, EU and North America etc.
- SY55C cab adopts roll-over protective and fall-objects protective structural design and is certified with ROPS and FOPS.



#### Safety facility



## • Environmental protection standard in world front

#### Recoverable

• All-metal covering part is used, is recoverable and environmental-friendly; the materials liable to pollution like glass fiber reinforced plastics are not used.



#### **Environmental protection**

- Environment engine is equipped and meets latest standard.
- Aluminum radiator and oil cooler are used.
- Environmental paint is used to minimize environmental pollution.
- Garden-type manufacturing site .



# Comfortable and convenient

## o Comfortable Driving • Warm like Home

#### **Comfortable experience**

- With high-grade trim parts, wide view, suspended seat, excellent vibration damping and noise reduction performance, the driving experience will be more comfortable.
- Dual-purpose air conditioner outputs air in stereoscopic mode and makes inside climate more comfortable .
- Cigar lighter, ashtray, cup holder and reading lamp all are complete.



## o Maintenance • Within Easy Reach

#### **Convenient maintenance**

- Large-area covering part is used. After it is opened, daily maintenance can be carried out on the ground; thus the maintenance is convenient and the accessibility is good.
- Air filter, fuel oil coarse filter, fuel oil fine filter, engine oil filter and pilot filter element are within easy reach and can be maintained very conveniently.
- The beautiful and elegant grease bucket holder may be used to carry the grease bucket easily.
- Large-size tool kit may contain maintenance tools conveniently.
- Detachable radiator dust screen is convenient to be washed.





# o Technical specifications

Specifications	
Total weight	5780kg
Bucket capacity	0.1~0.28(0.21m³)

Engine	
Model	4JG1
Type	4-cylinder 4-stroke, direct injection, overhead valve in-line; water-cooled
Rated power	36kW/2100rpm
Maximum torque	175Nm/1800rpm
Displacement	3.059L

Capacity of oil and coolant	
Fuel tank	130L
Hydraulic oil tank	85L
Engine oil	9.6L
Radiator	6.5L
Final drive	2×0.9L

Main performance	
Traveling speed (high/low)	3.73/2.4(km/h)
Slewing speed	9.6rpm
Gradeability	70% ( 35° )
Ground pressure	32.75kPa
Digging force of bucket	45kN
Digging force of arm	33KN

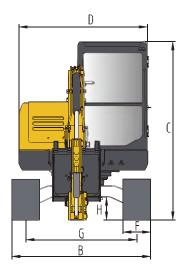
Traveling section	
Number of track shoes Carrier wheel on each	40
	1
side Thrust wheel on each side	5
Standard track	400mm

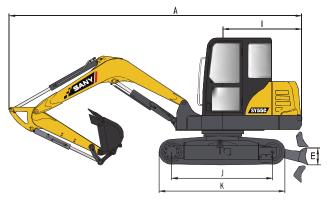
# o Table of Lifting Capacity

Boom	3000mm		Arm	1550mm		Track	400mm		Counter weight	316kg		
		Radius of loading point (A)						Maximum distance				
Heigh	t of	2.0	)m	3.0	)m	4.0	)m	5.0	)m	Loading	capacity	Distance
loading		Longitudinal	Transverse	Longitudinal	Transverse	Longitudinal	Transverse	Longitudinal	Transverse	Longitudinal	Transverse	
(B)	•	<b>L</b>	( <del>]</del> •	Ġ	( <del>]</del> •	Ŀ	( <del>4</del> •	Ġ	( <del>1</del> -	Ė	( <del>-  -</del>	m
4m	kg					*1100	*1100			*1150	1050	4.19
3m	kg					*1150	1100			*1200	850	4.8
2m	kg			*1800	1600	*1400	1050	*1250	750	*1250	750	5.11
1m	kg			*2400	1500	*1650	1000	*1350	750	*1300	700	5.17
0m	kg			*2650	1400	*1800	1000	*1400	750	*1400	750	5.0
-1m	kg	*3750	2650	*2600	1400	*1800	950			*1500	800	4.57
-2m	kg	*3550	2700	*2200	1450					*1600	1050	3.77

- 1. The lifting capacity is calculated in accordance with ISO10560 and SAEJ1097, where limit coefficient of hydraulic system is 0.87 and tilting limit coefficient is 0.75;
- 2. The item with the mark \* is limited by hydraulic pressure and the item without the mark "\*" is limited by stability;
- 3. Lifting point is front support hole of bucket rod (excluding the weight of bucket). It is necessary to deduct from the above lifting capacity if additional accessory is installed such as bucket etc.

# o Overall dimensions (mm)

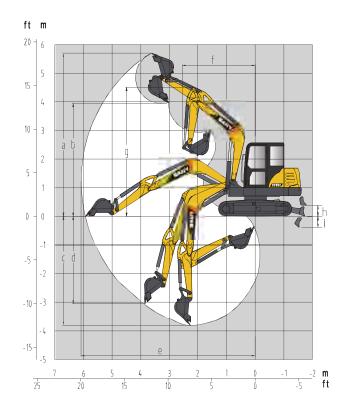




Overall dimensions	(Unit: mm)
A. Overall length (in transportation state)	5925
B. Overall width (in transportation state /in operation	state) 2005
C. Overall height (in transportation state)	2595
D. Upper width	1860
E. Height of bulldozing plate	340
F. Width of standard track shoe	400
G. Track gauge (in transportation state / in operation	state) 1600
H. Minimum ground clearance	330
I. Slewing radius of tail	1640
J. Wheel track	2045
K. Track shoe length	2545

Performance Parameters	
Total weight, kg	5780
Bucket capacity, m3	0.1~0.28(0.21m <sup>3</sup> )
Rated power, kW/rpm	36/2100
Traveling speed (high/low), km/h	3.73/2.40
Slewing speed rpm	9.6
Gradeability	70%/35°
Ground pressure, kPa	32.75
Digging force of bucket, kN	45
Digging force of bucket rod, kN	33

# Operating range (mm)



Operating range	(Unit: mm)
a Maximum digging height	5690
b Maximum unloading height	3930
c Maximum digging depth	3815
d Maximum digging depth with vertical boo	m 3070
e Maximum digging distance	6090
f Maximum slewing radius	2555
g Maximum height at maximum slewing rad	ius 4495
h Maximum ground clearance with bulldozing plate lif	fted up 385
i Maximum cutting depth of bulldozing plat	te 380

